P3863

Fault code description

Pump module - Open circuit

Possible cause

1. Open circuit in the pump module.
2. Open circuit in the pump module harness.
3. Failed pump module.
4. Failed EAS-3 actuator ECU.

Additional information

If this fault code is active, the dosing system may not be able to purge, which means there will be DEF left in the lines. Care must be taken when removing connections.

Also, lines could freeze and the SCR system could become damaged in cold weather if the system is not properly purged.

Set condition of fault code

This diagnostic runs continuously when the key switch is ON.

The EAS-3 actuator detects that the reverting valve is open.

Reset condition of fault code

To validate the repair, start the engine and let it idle for 1 minute.

This fault code will change to inactive immediately after the diagnostic runs and passes.

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P3863, Diagnostic information

Technical data

"Pump module (L074)"

Location of component(s)

"Location information, EAS-3"

Electrical diagram(s)

Refer to the OEM service manual for more information.

Description of component(s)

"Pump module (L074)"

Block diagram

"Block diagram EAS-3"

Step by step troubleshooting

Please perform the troubleshooting steps below using the breakout harness if necessary to check electrical components such as sensors, electrical control units or harnesses. Back probing is not recommended as it could damage the harness. The ignition should always be in the OFF position when connecting or disconnecting electrical components to reduce the likelihood of damage to electrical components.

- Disconnecting the EAS connectors during the troubleshooting process will result in multiple errors.
- For specific electrical component information and pin out locations, always refer to the technical data.
- It is necessary to exit the fault code menu in DAVIE and run the diagnostic test again to identify a

change in errors.

- Remember that the truck's operational or mechanical issues may be the root cause of both active and inactive fault codes. Refer to the 'possible causes' section.

Step by step 1: Check fault codes

Step 1A: Check for fault codes

Troubleshooting steps

1. Turn the key switch ON.
2. Use DAVIE to check for fault codes.

Is fault code P3863 active?

- Yes – Proceed to step 2A
- No – Proceed to step 4A

Step by step 2: Check the reverting valve and the circuit

Step 2A: Inspect the reverting valve and connector pins

Troubleshooting steps

1. Turn the key switch OFF.
2. Disconnect the pump module from the harness.
3. Inspect the pump module harness and connector for:
    1. Corroded or dirty pins
    2. Damaged pins
    3. Pushed back or expanded pins
    4. Loose connector
    5. Moisture in or on the connector
    6. Damage to the connector shell
    7. Missing or damaged connector seals
    8. Wire insulation damage

Dirty or damaged pins/connector?

- Yes – A dirty or damaged connection has been detected. If possible, clean, repair or replace the damaged connection or harness - Proceed to step 4A
- No – Proceed to step 2B

Step 2B: Check the circuit response

Troubleshooting steps

1. Turn the key switch OFF.
2. Disconnect the pump module from the harness.
3. Place a jumper wire between the reverting valve signal pin and the supply pin at the connector of the pump module.
4. Turn the key switch ON.
5. Check for the appropriate circuit response after at least 1 minute.
6. Use DAVIE to read the fault codes.

Multiple fault codes related to the pump module will become active.

Is fault code P3861 active and P3863 inactive?

- Yes – Proceed to step 2C
- No – Proceed to step 3A

Step 2C: Check the fault codes and verify the reverting valve condition

Troubleshooting steps

1. Turn the key switch OFF.
2. Connect all components.
3. Turn the key switch ON.
4. Check for the appropriate circuit response after 30 seconds.
5. Use DAVIE to read the fault codes.

Is fault code P3863 active?

- Yes – A damaged reverting valve has been detected. Replace the pump module. Proceed to step 4A
- No – The removal and reinstallation of the connector corrected the fault. Proceed to step 4A

Step by step 3: Check the EAS-3 actuator and the harness

Step 3A: Inspect the EAS-3 actuator and the harness connector pins

Troubleshooting steps

1. Turn the key switch OFF.
2. Disconnect the EAS-3 actuator from the harness.
3. Check the harness and EAS-3 actuator connector for:
    1. Corroded or dirty pins
    2. Damaged pins
    3. Pushed back or expanded pins
    4. Loose connector
    5. Moisture in or on the connector
    6. Damage to the connector shell
    7. Missing or damaged connector seals
    8. Wire insulation damage

Dirty or damaged pins?

- Yes – A dirty or damaged connection has been detected. If possible, clean, repair or replace the damaged connection or harness - Proceed to step 4A
- No – Proceed to step 3B

Step 3B: Check for an open circuit in the harness

Troubleshooting steps

1. Turn the key switch OFF.
2. Disconnect the EAS-3 actuator from the harness.

3. Disconnect the pump module from the harness.
4. Measure the resistance of the reverting valve signal wire between the EAS-3 actuator connector pin and the pump module connector pin.
5. Measure the resistance of the reverting valve supply wire between the EAS-3 actuator connector pin and the pump module connector pin.

Is the resistance less than 10 ohms?

- Yes – Return to the troubleshooting steps - Proceed to step 1A. If all the steps have been completed and checked again, contact the Engine Support Center for further instruction on replacement of the EAS-3 actuator.
- No – An open circuit has been detected in the harness. Repair or replace the harness - Proceed to step 4A

Step by step 4: Clear the fault code

Step 4A: Disable the fault code

Troubleshooting steps

1. Connect all components.
2. Operate the system within the 'reset condition of the fault code' found in the fault code information.
3. Use DAVIE to verify if the fault codes are inactive.

Is fault code P3863 inactive?

- Yes – Proceed to step 4B
- No – Return to the troubleshooting steps. Proceed to step 1A

  If all the steps have been completed and checked again, contact the Engine Support Center for further instructions.

Step 4B: Clear the inactive fault codes

Troubleshooting steps

1. Connect all components
2. Turn the key switch ON.
3. Use DAVIE to clear the inactive fault codes.

Have all the fault codes been cleared?

- Yes – Repair complete
- No – Troubleshoot any remaining active fault codes

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