

OVERHAUL PROCEDURES

HUB END REASSEMBLY

1. Follow instructions contained in swivel / axle bed reassembly section, before attempting to reassemble hub end.
2. Fit Unitised hub bearing guide sleeve onto swivel stub .
(see chart at front of swivel section)
3. Lightly smear the axle stub bearing journal with a thin layer of anti-fretting assembly paste, white i.e Optimol Paste White T (Castrol) or equivalent.
4. Offer new unitised bearing onto swivel stub.

