

FLA COE
FLB COE
FLD Conventional
Business Class

FLC 112 Conventional
> Century Class Conventional
Argosy COE
Cargo

> Columbia
> Coronado
> Business Class M2
> Cascadia

Freightliner
Service Bulletin

General Information

If a dual band exhaust stack clamp, part number 04-20289-000, fails on an EPA07 vehicle with a vertical ATD, replace it with single band clamp part number 04-29313-500. See [Fig. 1](#).

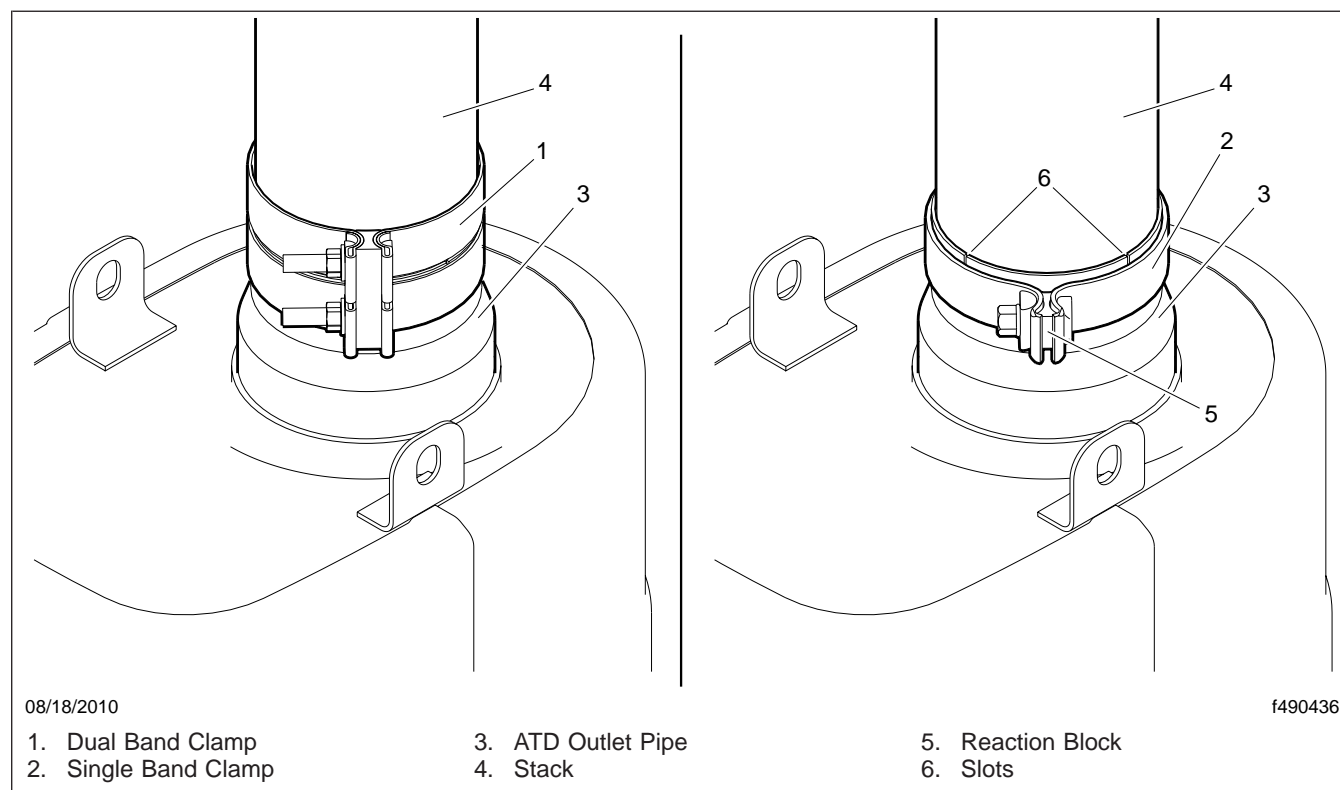


Fig. 1, Exhaust Clamp Installation

Replacement

1. Remove the failed clamp.
2. Verify that the exhaust stack is clocked to 45 degrees.
3. Install the new clamp flush with the top of the ATD outlet pipe and with the reaction block centered between the slots in the outlet pipe. Tighten 35 to 47 lbf·ft (47 to 64 N·m).

Warranty

Normal warranty applies. See [Table 1](#) or [Table 2](#) for damage code and labor allowance information, and refer to this bulletin by number in the story of the claim.

QuickClaim Damage Code and Labor Allowance			
Damage Code	SRT Code	Description	Time: Hours
234-000083130	237-5005A	Top Stack to Vertical ATD Clamp, R/R	0.3

Table 1, QuickClaim Damage Code and Labor Allowance

49-27

Exhaust Stack Clamp Failure, EPA07 Vertical ATD

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OWL VMRS Codes and Labor Allowance				
Component Code	Cause Code	SRT Code	Description	Time: Hours
043-003-013	12	237-5005A	Top Stack to Vertical ATD Clamp, R/R	0.3

Table 2, OWL VMRS Codes and Labor Allowance