

How to Remove the Shift Bar Housing

Special Instructions

The Air Module does not have to be removed in order to remove the Shift Bar Housing.

Special Tools

- Typical service tools

Procedure -

1. From the Shift Bar Housing rim, remove the 16 retaining capscrews.
2. Insert a screwdriver into the pry slots near the dowel pins and pry the housing off the dowel pins.

TIP: Light upward hammering on the three tabs may help loosen the Shift Bar Housing. Do not hammer excessively as the housing may crack.

3. Lift the Shift Bar Housing straight off the Transmission Case and set it on a bench.
4. Remove the gasket, and clean all mounting surfaces of gasket material.

